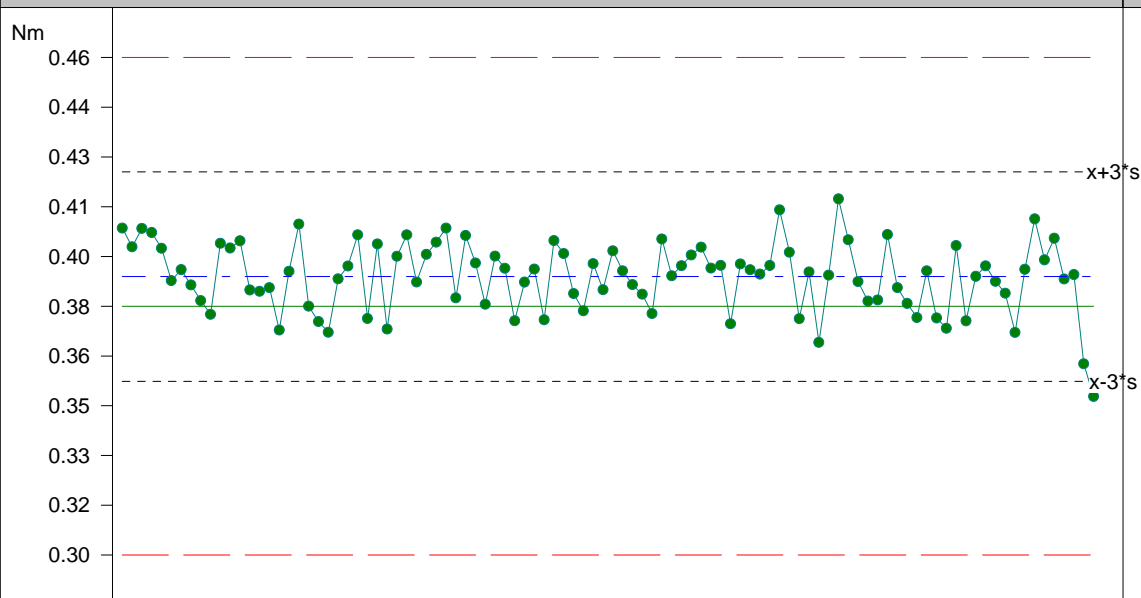
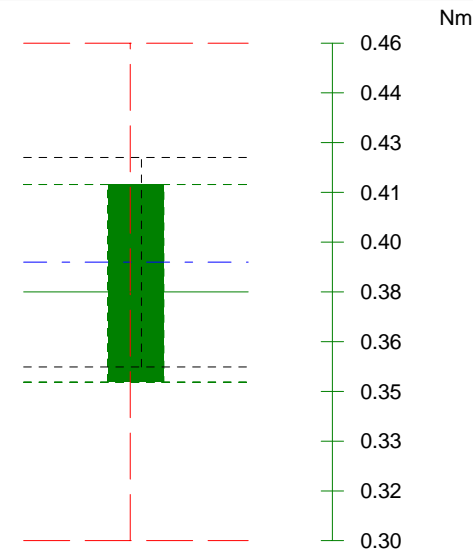


Einzelwertkarte

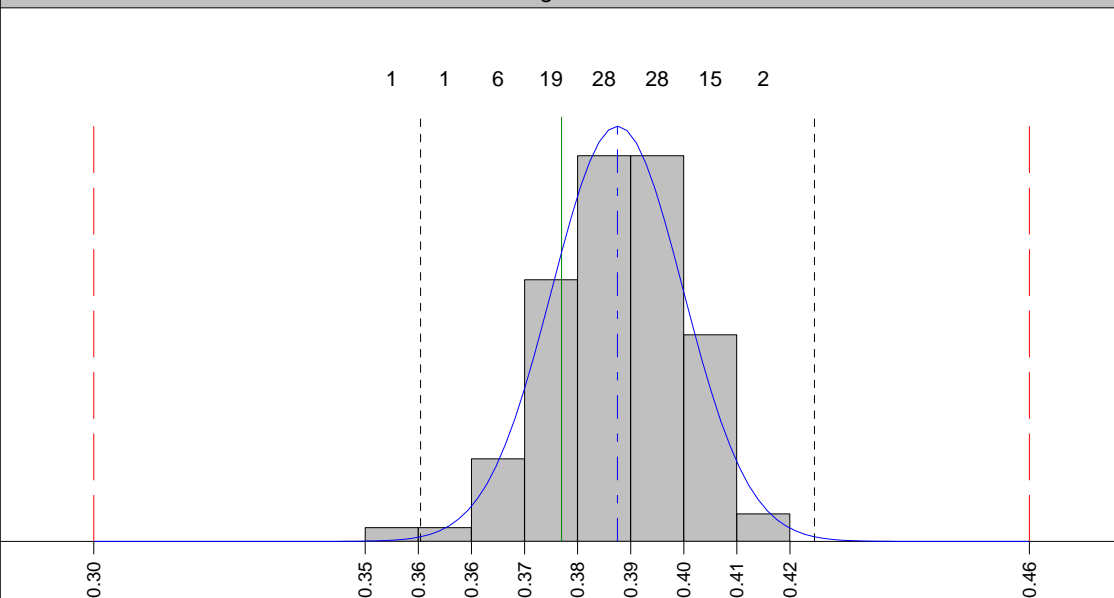


statistische Kenndaten

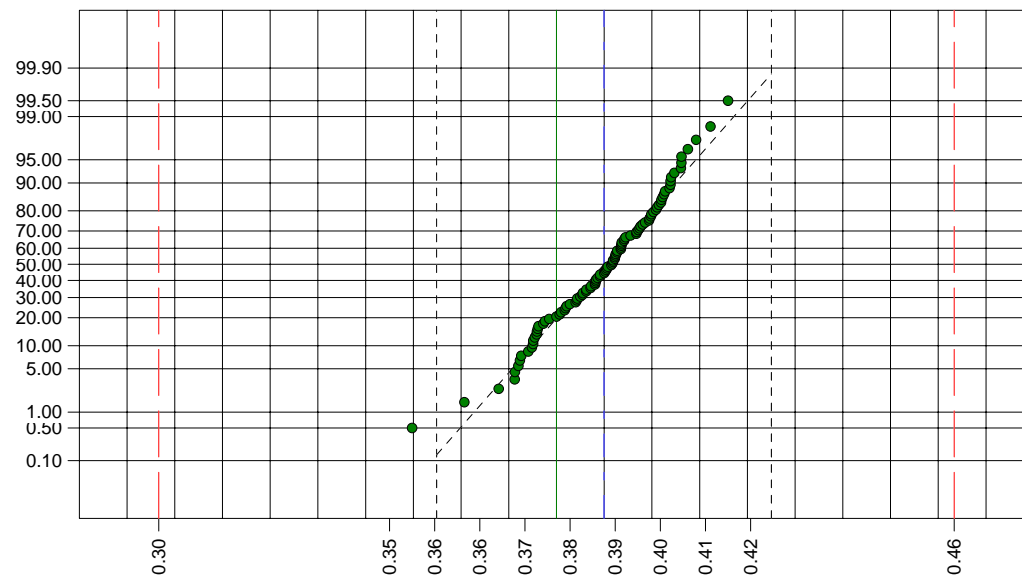
Cm: 2.38  
Cmk: 2.09  
Tol. unten: 0.30  
Tol. oben: 0.46  
Sollwert: 0.38  
Max: 0.41  
Min: 0.35  
x-quer: 0.39  
s: 0.01  
x + 3s: 0.42  
x - 3s: 0.36  
Anzahl Messwerte: 100  
Winkel: 30  
Verschraubungsklasse: 4 Klasse 4  
rechtsdrehend  
mittlere Geschwindigkeit: 735



Häufigkeitsbild



Wahrscheinlichkeitsnetz



2006 690000011 - 2006 690000011 - 0.20-0.80 Nm -C-Exact X -Bosch -Schrauber (allg.)

MFU vom 25.04.2007 auf BLM3860 (3860SK.031 - 3860SK.031) Zelle/Kanal 1

Einheit: Nm  
Normalverteilung

Anzahl Messwerte: 100  
Toleranz

Mittelwert (x-quer): 0.39  
Standardabweichung: 0.01  
Sollwert

Cm: 2.38  
Cmk: 2.09  
Mittelwert (x-quer):

6s (x ± 3 s)

i.O.

Einzelwerte

|                         |                         |                         |                          |
|-------------------------|-------------------------|-------------------------|--------------------------|
| 1. 0.41 Nm<br>(28.00°)  | 26. 0.38 Nm<br>(35.00°) | 51. 0.40 Nm<br>(31.00°) | 76. 0.39 Nm<br>(30.00°)  |
| 2. 0.40 Nm<br>(26.00°)  | 27. 0.40 Nm<br>(32.00°) | 52. 0.39 Nm<br>(33.00°) | 77. 0.38 Nm<br>(35.00°)  |
| 3. 0.41 Nm<br>(32.00°)  | 28. 0.37 Nm<br>(32.00°) | 53. 0.39 Nm<br>(36.00°) | 78. 0.38 Nm<br>(33.00°)  |
| 4. 0.40 Nm<br>(30.00°)  | 29. 0.40 Nm<br>(31.00°) | 54. 0.38 Nm<br>(35.00°) | 79. 0.40 Nm<br>(31.00°)  |
| 5. 0.40 Nm<br>(34.00°)  | 30. 0.40 Nm<br>(35.00°) | 55. 0.38 Nm<br>(30.00°) | 80. 0.39 Nm<br>(35.00°)  |
| 6. 0.39 Nm<br>(30.00°)  | 31. 0.39 Nm<br>(33.00°) | 56. 0.40 Nm<br>(31.00°) | 81. 0.38 Nm<br>(31.00°)  |
| 7. 0.39 Nm<br>(28.00°)  | 32. 0.40 Nm<br>(34.00°) | 57. 0.39 Nm<br>(34.00°) | 82. 0.38 Nm<br>(31.00°)  |
| 8. 0.39 Nm<br>(34.00°)  | 33. 0.40 Nm<br>(35.00°) | 58. 0.39 Nm<br>(32.00°) | 83. 0.39 Nm<br>(32.00°)  |
| 9. 0.38 Nm<br>(32.00°)  | 34. 0.41 Nm<br>(36.00°) | 59. 0.40 Nm<br>(31.00°) | 84. 0.38 Nm<br>(32.00°)  |
| 10. 0.38 Nm<br>(33.00°) | 35. 0.38 Nm<br>(34.00°) | 60. 0.40 Nm<br>(33.00°) | 85. 0.37 Nm<br>(32.00°)  |
| 11. 0.40 Nm<br>(32.00°) | 36. 0.40 Nm<br>(30.00°) | 61. 0.39 Nm<br>(33.00°) | 86. 0.40 Nm<br>(35.00°)  |
| 12. 0.40 Nm<br>(35.00°) | 37. 0.39 Nm<br>(29.00°) | 62. 0.39 Nm<br>(31.00°) | 87. 0.38 Nm<br>(32.00°)  |
| 13. 0.40 Nm<br>(31.00°) | 38. 0.38 Nm<br>(29.00°) | 63. 0.37 Nm<br>(34.00°) | 88. 0.39 Nm<br>(31.00°)  |
| 14. 0.39 Nm<br>(34.00°) | 39. 0.40 Nm<br>(32.00°) | 64. 0.39 Nm<br>(30.00°) | 89. 0.39 Nm<br>(33.00°)  |
| 15. 0.38 Nm<br>(33.00°) | 40. 0.39 Nm<br>(34.00°) | 65. 0.39 Nm<br>(34.00°) | 90. 0.39 Nm<br>(29.00°)  |
| 16. 0.39 Nm<br>(32.00°) | 41. 0.38 Nm<br>(35.00°) | 66. 0.39 Nm<br>(32.00°) | 91. 0.38 Nm<br>(37.00°)  |
| 17. 0.37 Nm<br>(34.00°) | 42. 0.39 Nm<br>(32.00°) | 67. 0.39 Nm<br>(32.00°) | 92. 0.37 Nm<br>(35.00°)  |
| 18. 0.39 Nm<br>(33.00°) | 43. 0.39 Nm<br>(35.00°) | 68. 0.41 Nm<br>(31.00°) | 93. 0.39 Nm<br>(33.00°)  |
| 19. 0.41 Nm<br>(34.00°) | 44. 0.38 Nm<br>(29.00°) | 69. 0.40 Nm<br>(34.00°) | 94. 0.41 Nm<br>(34.00°)  |
| 20. 0.38 Nm<br>(32.00°) | 45. 0.40 Nm<br>(34.00°) | 70. 0.38 Nm<br>(31.00°) | 95. 0.39 Nm<br>(33.00°)  |
| 21. 0.38 Nm<br>(33.00°) | 46. 0.40 Nm<br>(31.00°) | 71. 0.39 Nm<br>(35.00°) | 96. 0.40 Nm<br>(33.00°)  |
| 22. 0.37 Nm<br>(33.00°) | 47. 0.38 Nm<br>(34.00°) | 72. 0.37 Nm<br>(31.00°) | 97. 0.39 Nm<br>(31.00°)  |
| 23. 0.39 Nm<br>(30.00°) | 48. 0.38 Nm<br>(32.00°) | 73. 0.39 Nm<br>(35.00°) | 98. 0.39 Nm<br>(36.00°)  |
| 24. 0.39 Nm<br>(30.00°) | 49. 0.39 Nm<br>(28.00°) | 74. 0.41 Nm<br>(33.00°) | 99. 0.36 Nm<br>(34.00°)  |
| 25. 0.40 Nm<br>(34.00°) | 50. 0.39 Nm<br>(29.00°) | 75. 0.40 Nm<br>(36.00°) | 100. 0.35 Nm<br>(36.00°) |

2006 690000011 - 2006 690000011 - 0.20-0.80 Nm -C-Exact X -Bosch -Schrauber (allg.)

MFU vom 25.04.2007 auf BLM3860 (3860SK.031 - 3860SK.031) Zelle/Kanal 1

Einheit: Nm  
Normalverteilung

Anzahl Messwerte: 100  
Toleranz

Mittelwert (x-quer): 0.39  
Standardabweichung: 0.01  
Sollwert

Cm: 2.38  
Mittelwert (x-quer):

Cmk: 2.09

6s (x ± 3 s) i.O. -----

vom 25.04.2007